

Automatic lines for vacuum packaging and packaging with inert gas compensation suitable to handle volumes from 200 to 2.200 c.c.

STARTING FROM REEL

# G500-G300



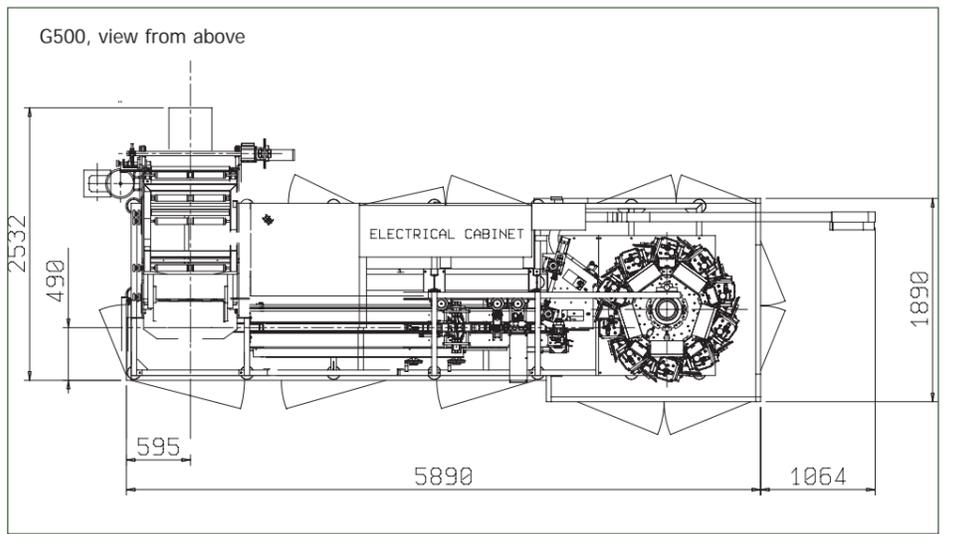
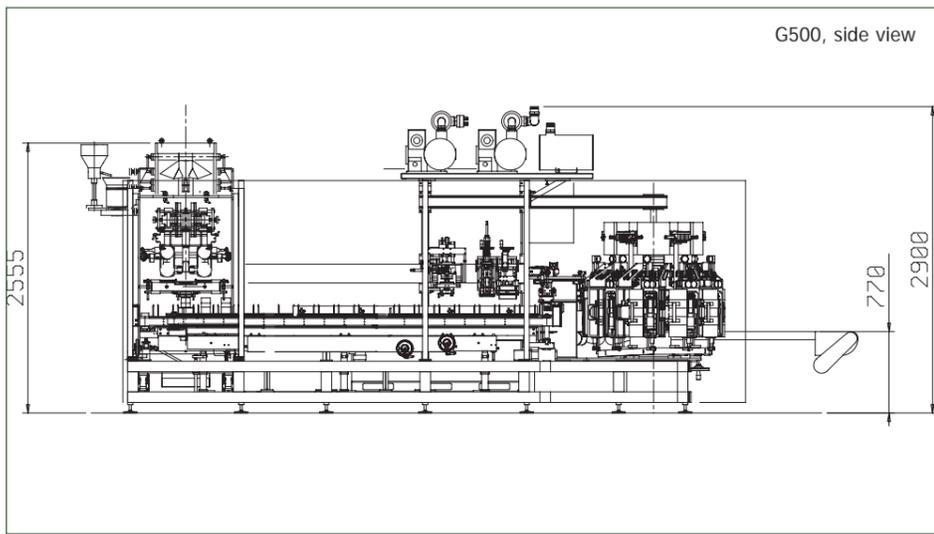
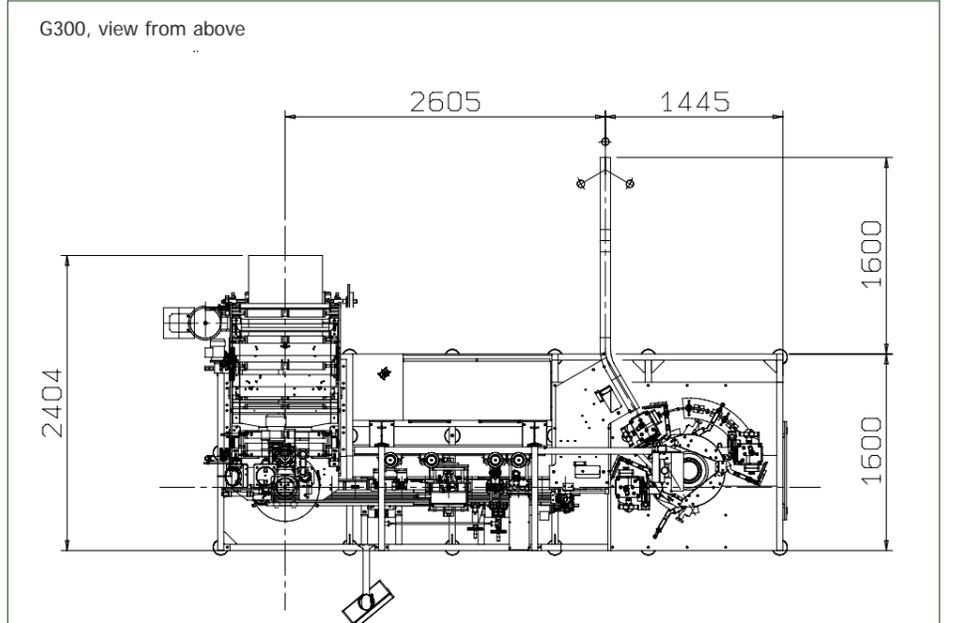
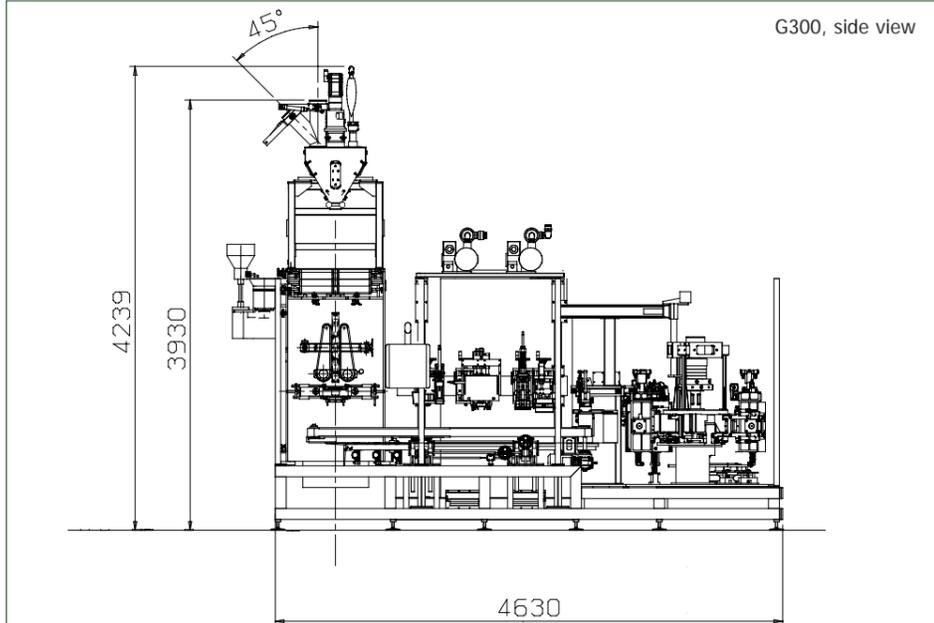
**fres-co**  
SYSTEM

INNOVATION

TECHNOLOGY

PACKAGING

**GOGLIO**



Technical data are indicative and subject to confirmation in case of quotation and final order

**GOGLIO**

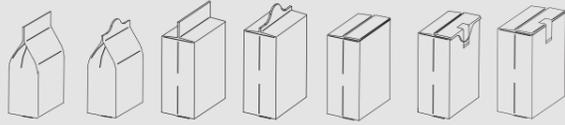
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**fres-co**  
SYSTEM

# G500 - G300

**ideal for coffee in beans  
and ground coffee,  
rice and other products**

- Vacuum packaging, with partial or total back gas flush
- Wide range of finished packages: flat pouches, gusseted bags with square bottom, straight or folded upper bag flap, fixed with adhesive tape. It is also possible to apply degassing valves



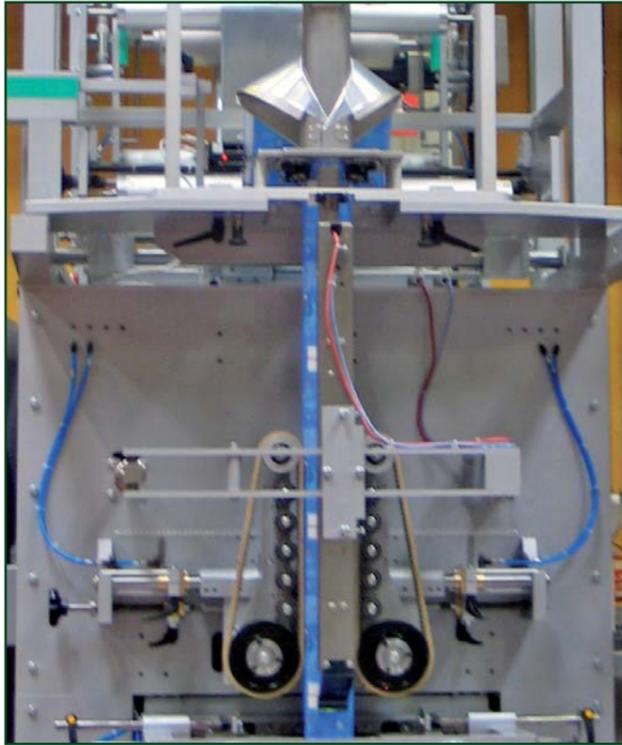
- Memorized recipes for easy and quick change of bag size, style and material
- Wide selection of heatsealable packaging materials, transparent, paper coated, double wall, metallized and easy-open

- Complete integration between the forming machine and the valve application system. Different valves can be applied, both in the inner and in the visible versions



1

**Vertical forming** of the bags by means of collar and mandrel of the desired section. Back and bottom sealing of the bags.



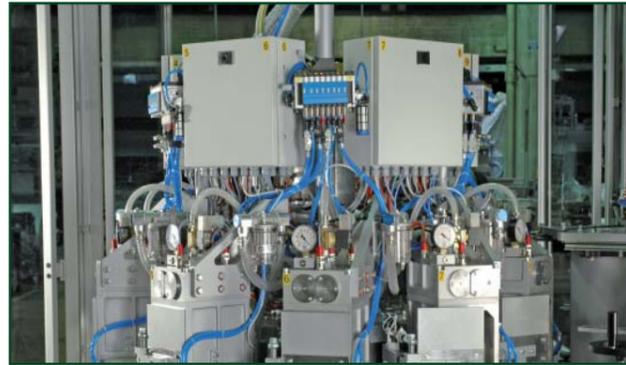
3

**Bag top finishing** on clearing conveyor. Finishing groups adjustment according to product density.



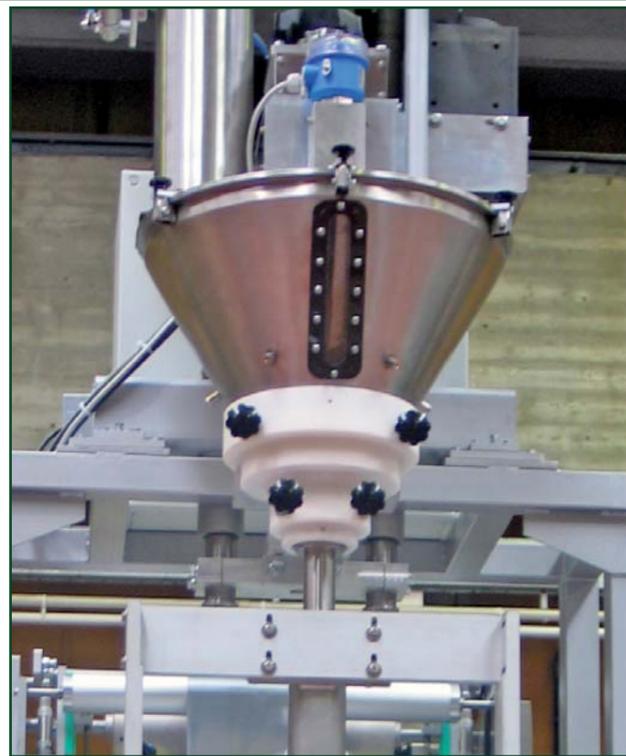
4

**Vacuum or gas flush packaging** with less than 1% oxygen residue in each bag.



2

**Filling of the bags** with various systems according to the packed product (electronic scales with load cells or multi-head scales, or auger fillers). Vibration of the finished bags.



## TECHNICAL DATA

		G500	G300			G500	G300
Bag size (mm)	min	60x40x190	60x40x190	IEC, NEC, CSA, UL, VDE electrical standards		✓	✓
	max	140x85x410	140x85x410		Power consumption	kW	35
Product fill height	mm	110-275	110-275	Air pressure	bar	6	6
Bag capacity	c.c.	200-2.200	200-2.200	Vacuum pumps	m <sup>3</sup> /h	200/300	150/200
Max. vacuum degree	mbar	950	950	Air consumption	NI/min	1.500	1.200
Production speed	bpm	up to 50	up to 30	Number and type of scales		2xGL111-2/3xGL110	2xGL110/GL111
Machine weight	kg	5.000	4.000	Number of auger fillers		1/2	1
Max. reel diameter	mm	600	600	N. of volumetric fillers or multihead groups (alternative)		1	1
Voltage from 208 to 550 V, three phase, 50-60 Hz		✓	✓	Vacuum heads		10	6

**High speed Form&Fill lines for vacuum packaging**