


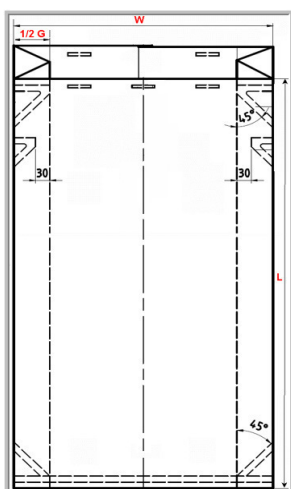
Codice	SAR.2000	Descrizione Sacchetto 500g caffè	
Capacità	500 g (1,5 dm³)		
Materiale	PET/ALU/PE	Proprietà tecniche del film Saldabilità - ASTM F88-99 Resistenza Saldatura (N/15 mm) > 37 Temperatura Saldatura (°C) 180 Pressione Saldatura (kPa) 230 Tempo Saldatura (s) 1,5	
Colore	ARGENTO		
Valvola			Barriera
			Permeabilità Ossigeno < 0,1 ASTM D3985-95 cc/m ² /24h (23°C-0% r.h.) Permeabilità vapor d'Acqua < 0,1 ASTM F1249-90 g/m ² /24h (38°C-90% r.h.)

COMPOSIZIONE
C/LDPE 90

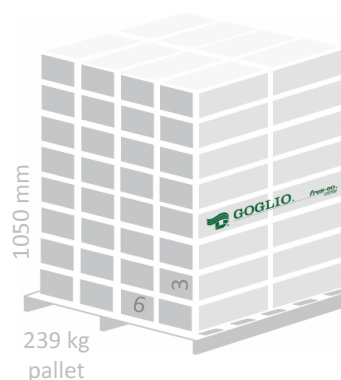
Materiale	Spessore (µm)	Grammatura (g/m ²)
	114	122 +/- 8 %
- POLYESTER	12	17
- ALUMINIUM	6	16
- POLYETHYLENE	90	83

DIMENSIONI (mm)

		Tolleranza
Larghezza fronte (W)	105	±2,5%
Larghezza soffierto (G)	65	±4,0%
Lunghezza (L)	320	±1,5%





IMBALLO

Sacchetti/scatola	800
Scatole/pallet	18
Sacchetti/pallet	14.400
Dimensioni scatola (mm)	475 x 355 x 300
Dimensioni pallet (mm)	1.200 x 1.000 x 150
Peso scatola (kg)	12,2



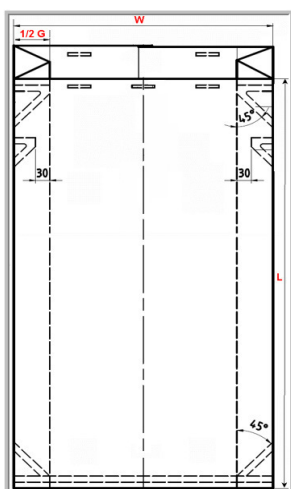
Code	SAR.2000	Description Coffee bag 500g
Capacity	500 g (1,5 dm³)	
Material	PET/ALU/PE	Film technical properties Seal Strength - ASTM F88-99 Seal strength (N/15 mm) > 37 Seal Temperature (°C) 180 Seal Pressure (kPa) 230 Seal Time (s) 1,5
Colour	SILVER	
Valve		
		Barrier Oxygen Permeability < 0,1 ASTM D3985-95 cc/m ² /24h (23°C-0% r.h.) Moisture Permeability < 0,1 ASTM F1249-90 g/m ² /24h (38°C-90% r.h.)

STRUCTURE

Material	Thickness (µm)	Weight (g/m ²)
	114	122 +/- 8 %
 - POLYESTER	12	17
 - ALUMINIUM	6	16
 - POLYETHYLENE	90	83

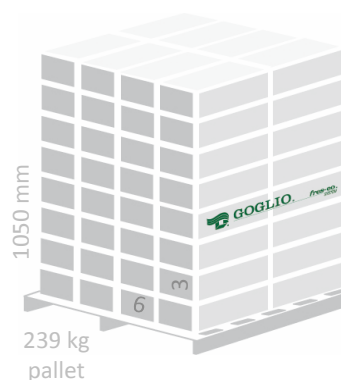
DIMENSIONS (mm)

		Tolerance
Front width (W)	105	±2,5%
Gusset width (G)	65	±4,0%
Length (L)	320	±1,5%



PACKAGING

Bags per carton	800
Cartons per pallet	18
Bags per pallet	14.400
Carton dimensions (mm)	475 x 355 x 300
Pallet dimensions (mm)	1.200 x 1.000 x 150
Weight per carton (kg)	12,2



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