

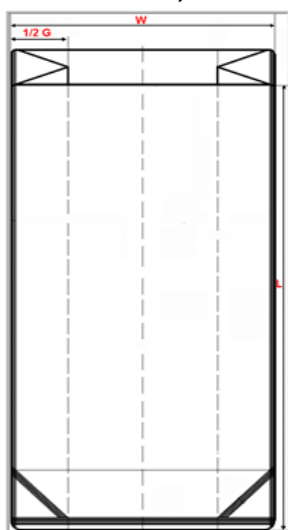
Codice	S5SR.1741	Descrizione Sacchetti 4 spigoli saldati	
Capacità	5 l (5, dm³)		
Materiale	OPA/ALU/PE	Proprietà tecniche del film Saldabilità - ASTM F88-99 Resistenza Saldatura (N/15 mm) > 45 Temperatura Saldatura (°C) 180 Pressione Saldatura (kPa) 230 Tempo Saldatura (s) 1,5	
Colore	ARGENTO OPACO		
Valvola			Barriera
			Permeabilità Ossigeno < 0,1 ASTM D3985-95 cc/m ² /24h (23°C-0% r.h.) Permeabilità vapor d'Acqua < 0,1 ASTM F1249-90 g/m ² /24h (38°C-90% r.h.)

COMPOSIZIONE
C/LDPE 90

Materiale	Spessore (µm)	Grammatura (g/m ²)
	127	131 +/- 8 %
- NYLON	15	17
- ALUMINIUM	6	16
- POLYETHYLENE	100	92

DIMENSIONI (mm)

		Tolleranza
Larghezza fronte (W)	160	±2,5%
Larghezza soffierto (G)	105	±4,0%
Lunghezza (L)	540	±1,5%





IMBALLO

Sacchetti/scatola	700
Scatole/pallet	20
Sacchetti/pallet	14.000
Dimensioni scatola (mm)	595 x 355 x 250
Dimensioni pallet (mm)	1.200 x 1.000 x 150
Peso scatola (kg)	27,3



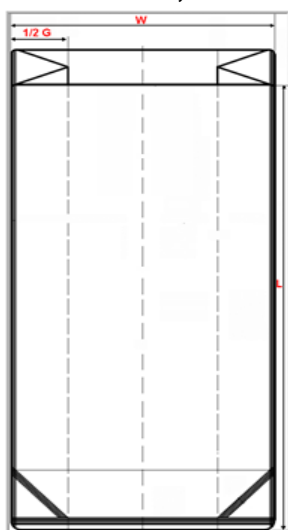
Code	S5SR.1741	Description 4 Corner Seal Bag
Capacity	5 l (5, dm³)	
Material	OPA/ALU/PE	Film technical properties Seal Strength - ASTM F88-99 Seal strength (N/15 mm) > 45 Seal Temperature (°C) 180 Seal Pressure (kPa) 230 Seal Time (s) 1,5
Colour	MATT SILVER	
Valve		
		Barrier Oxygen Permeability < 0,1 ASTM D3985-95 cc/m ² /24h (23°C-0% r.h.) Moisture Permeability < 0,1 ASTM F1249-90 g/m ² /24h (38°C-90% r.h.)

STRUCTURE

Material	Thickness (µm)	Weight (g/m ²)
	127	131 +/- 8 %
 - NYLON	15	17
 - ALUMINIUM	6	16
 - POLYETHYLENE	100	92

DIMENSIONS (mm)

		Tolerance
Front width (W)	160	±2,5%
Gusset width (G)	105	±4,0%
Length (L)	540	±1,5%


PACKAGING

Bags per carton	700
Cartons per pallet	20
Bags per pallet	14.000
Carton dimensions (mm)	595 x 355 x 250
Pallet dimensions (mm)	1.200 x 1.000 x 150
Weight per carton (kg)	27,3



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