



General information  
Flexible packaging material in reels



- 
- 1 GENERAL CHARACTERISTICS**
  - 2 AESTHETICAL CHARACTERISTICS OF THE CUSTOMIZED PRODUCTS**
  - 3 STRUCTURAL CHARACTERISTICS OF THE REELS**
  - 4 PACKING**
  - 5 DELIVERY, STORAGE AND USE CONDITIONS**
  - 6 COMPLAINTS**

---

## **1 GENERAL CHARACTERISTICS**

- 1.1** The supplier guarantees that the laminate and its components meet the requirements of the current laws governing materials in contact with foods (Ministerial Decree of 21.03.73 and subsequent amendments and updates, EEC Directives).
- 1.2** The laminate must be free of nasty odours.

## **2 AESTHETICAL CHARACTERISTICS OF THE CUSTOMIZED PRODUCTS**

- 2.1** Printing must be done according to the graphic files sent by the customer, who takes responsibility for checking the wording, graphics and layout.

## **3 STRUCTURAL CHARACTERISTICS OF THE REELS**

- 3.1** The reels must be rolled tightly enough to prevent deformation during transport and handling.
- 3.2** Raised areas on the surface could be seen due to the overlapping of the layers.
- 3.3** The winding direction must be as indicated on the technical drawing.
- 3.4** The lateral surfaces of the reels must be flush; a tolerance of 2 mm is accepted.
- 3.5** The printing must be centered with a tolerance of 2 mm from the vertical slitting line.

---

### 3.6 Splicing must:

Be made with a specific splicing tape

Have a colour in contrast with the printing background

Be adequately signed on the sides of the reels with visible tags

### 3.7 The outer diameter of the reels must be as indicated on the customer order.

A tolerance of  $+ 0 / - 10 \%$  on the indicated value is acceptable.

On the whole consignment, some reels with a diameter less than the required are accepted (production tails).




Their number depends on the batch size.

### 3.8 The internal diameter must be as indicated on the order with a tolerance of $- 1 / + 2.5 \text{ mm}$ ; the core must be strong enough to prevent problems occurring during the production process.

## 4 PACKAGING

4.1 The reels must be packed to be satisfactorily protected from weather changes, dirt and dust.

4.2 Every reel must bear two labels, one outside and one inside the core. These will give:

 <b>GOGLIO</b> S.p.A.		REEL	YYYY	MOD. TAG.03
MATERIAL ABCDEXXXX			g/m <sup>2</sup>	XXX
CODE BOBXX	N. OF REPEATS XXXXXX		GEOM. X=ABCD	
CUSTOMER GOGLIO S.p.A.			YOUR REF. XXXXXXX	
WORK CENTER TXXXX	SUBJECT GRAPHIC DESCRIPTION			
NOTES PRODUCT DESCRIPTION			MOTHER ROLL XX	
PROD. ORDER XXXXXXXX	REEL N./WEB XX/A	R. STOCK X	OUR ORDER DIG/XXXXXXXX.XXXXX	
PROD. DATE DD-MM-YYYY				REEL LENGTH (m)
 * P R X X X X X X X X X *			 * X X X X *	

STORE BETWEEN 10° AND 30°, KEEP AT ROOM TEMPERATURE 48 HOURS BEFORE USING,  
IN CASE OF COMPLAINS, PLEASE ENCLOSE THIS LABEL

MATERIAL	Commercial description of the laminate
g/m <sup>2</sup>	Weight/m <sup>2</sup>
CODE	Item Code
N. OF REPEATS	Number of repetitions in the reel (NR=Pieces / MT=Meters / KG=Kilos / MQ=Square Meters)
GEOM	Mother reel web layout
CUSTOMER	Customer name
YOUR REF.	Customer reference
WORK CENTER	Production line
SUBJECT	Design description
NOTES	Production description
MOTHER ROLL	Mother roll number
OUR ORDER	GOGLIO Sales order number.
REEL N./WEB	Identification of the reel
R. STOCK	Roll stock
PROD. ORDER	Goglio Production order number
PROD. DATE	Date of production
BAR CODE ID	Code for the traceability of the box
REEL LENGTH	Linear meters

---

## **5 DELIVERY, STORAGE AND USAGE CONDITIONS**

### **5.1 TRASPORTATION**

The transport is organized in the cleanest and best technical conditions to preserve the bags at their best. Transportation is done in covered lorries. Upon arrival if any damaged good is noticed, it must be registered in written on the packaging list and duly signed by the vehicle driver, without this no claim procedure can be started and therefore no compensation can be given for the damaged goods.

### **5.2 STORAGE**

The storage facilities must be in the cleanest and best technical conditions to ensure a good preservation of the goods. The bags must be kept in their original wrappings in the warehouse, at a temperature between 10°C and 30°C with relative humidity between 50% and 70%. Avoid direct exposure to sunlight and sources of heat.

Storage in conditions other than those indicated above may alter the characteristics of the material. A period of acclimatization in the production department for at least 48 hours before use is recommended.

## **6 COMPLAINTS**

In case of complaint the customer must return to the supplier the “Label” of the claimed reel together with representative samples of the defect. Without this no claim procedure can be started and therefore no compensation can be given for the damaged goods.



REV. 0.1/2019 EN