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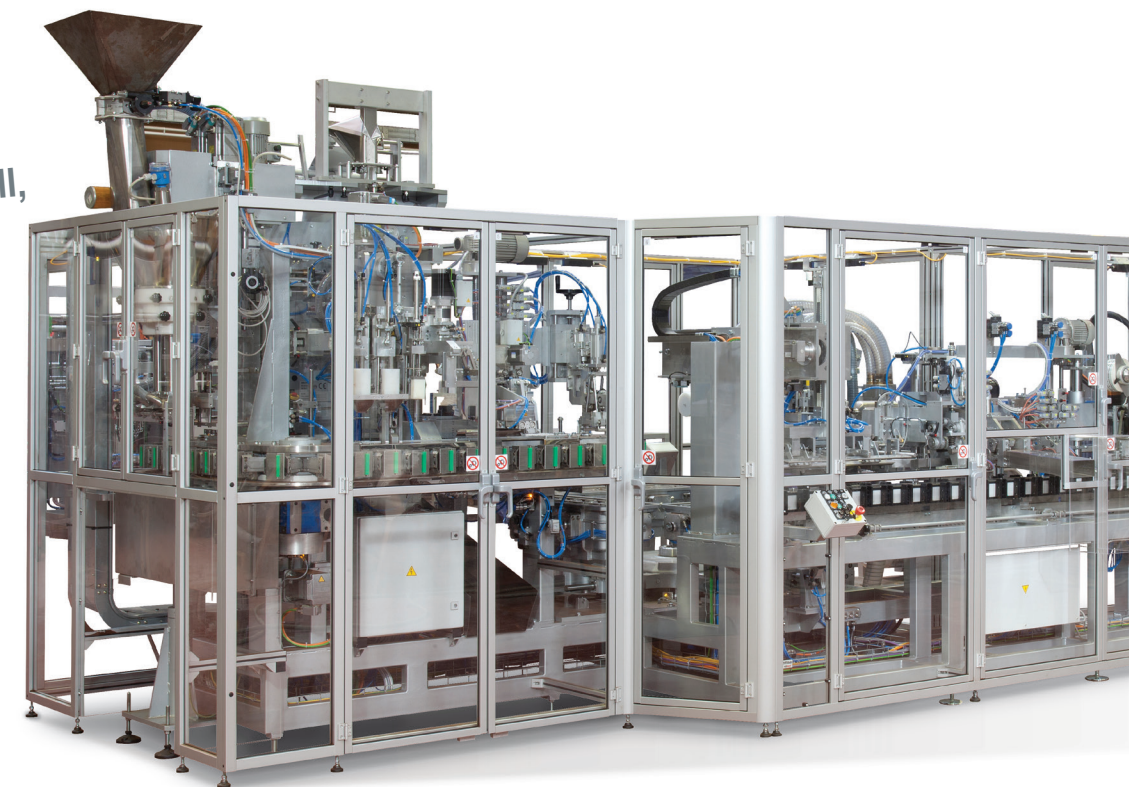
Offering unique experiences of innovation and service,  
together with sustainability and social responsibility.

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## LINES G22 G122

Vertical Form & Fill,  
Seal and Vacuum  
starting from reel



Packaging lines of the Form & Fill  
type for vacuum conditioning, with  
partial or total back gas flush.

Ideal for coffee beans and ground  
coffee, flour, rice, products in  
chunks and powders, pet food and  
detergents in powder.

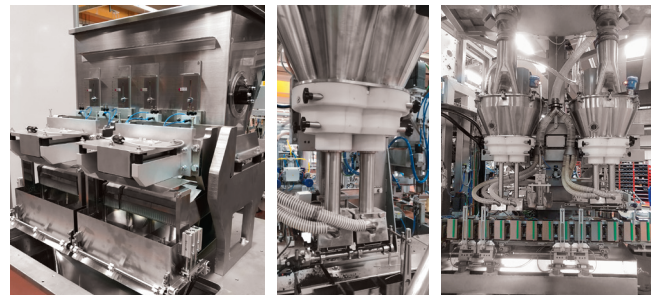


INDUSTRY 4.0 - 4IR

**fres-co**  
SYSTEM

# LINES **G22** **G122**

Vertical Form & Fill,  
Seal and Vacuum  
starting from reel



Scales      G22 Auger fillers      G122 Auger fillers

## Dosing systems

Versatile packaging lines with various dosing systems available (augers for powders, electronic scales with load cells, multi-head scales, volumetric fillers) allow the packaging of a wide range of products. The weight of each bag is controlled by load cells placed on conveyor group.

## Interconnection

Provided with Programmable Logic Controller (PLC) that allows the machine components to be connected to a Remote Monitoring System (MES / Goglio "Mind" cloud platform).



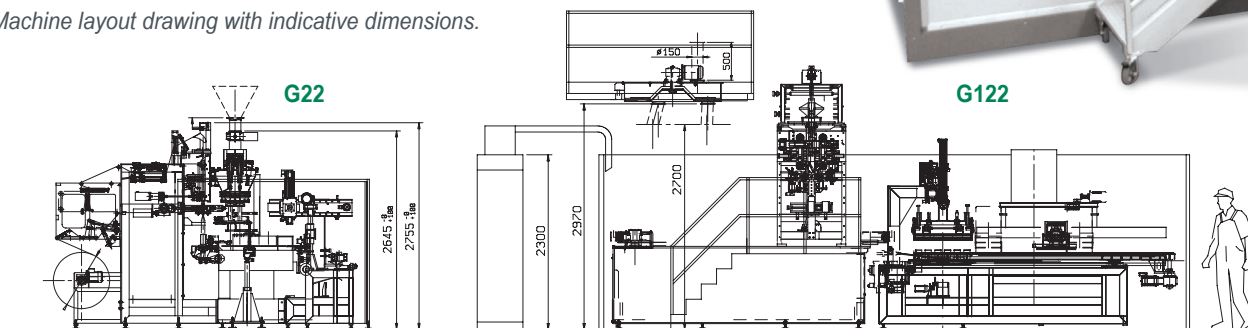
## Features

On G122 the film unwinder and the bags forming device with brushless motor and continuous movement allow a higher speed. After forming, the bottom of each bag is re-sealed for an optimal vacuum preservation. Vacuum of gas flush packaging is carried out in motorized chambers with independent bottom adjustment, containing up to 12 bags.

## Materials

Wide range of heat-sealable transparent, paper coated, double wall, metallized, easy-open, BIOcompostable or recyclable mono-materials.

Machine layout drawing with indicative dimensions.



BAGS CHARACTERISTICS	G22/10	G22/12	G122
MINIMUM size (mm)	50 x 32 x 180	50 x 32 x 180	50 x 32 x 180
MAXIMUM size (mm)	115 x 85 x 440	91 x 63 x 340	91 x 63 x 340
Product fill height (mm)	110-275	110-185	110-185
Bag capacity (approximately g)	50 - 1000	50 - 500	50 - 500
MAXIMUM vacuum degree (mm Hg)	730	730	730
Number of auger fillers	2 or 3	2 or 3	4
Number of vacuum chamber/multi-head	4/1	4/1	5/2
Production: piece per minute (up to)	55	70	110

Technical data are indicative and subject to confirmation in case of quotation and final order.

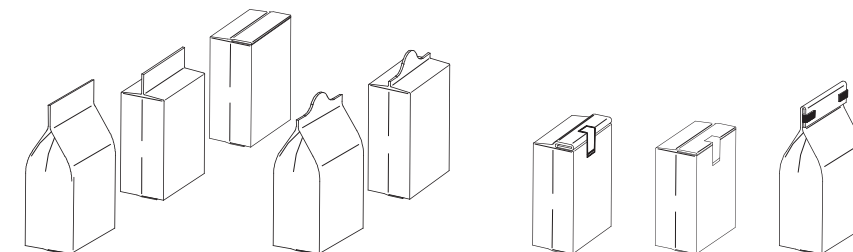


## Valves application

The Goglio valve application station is fully integrated in paper turn, with ultrasonic and thermosealing.

## Finishing

A wide range of finishes packages is possible: gusseted bag with square bottom, with central weld, straight or folded upper bag flap, half moon shaped flap for easy opening, folded once or twice and fixed with reclosing label, glued or equipped with a Tin-Tie reclosure system (G22 only).



BAGS FINISHING	Valve	Front / side label	Half moon upper flap	Easy-Open	Double folded upper bag flap	Reclosing label	Tin-Tie	Continuous forming machine	Motorized finishing groups
G22	•	•	•	•	•	•	•		
G122	•	•	•	•	•	•		•	•