
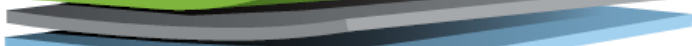





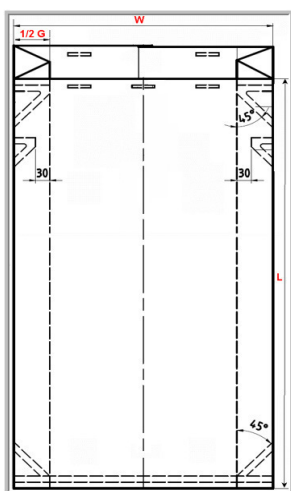
<b>Codice</b>	<b>SAR.3000</b>	<b>Descrizione</b> Sacchetto 1kg caffè
<b>Capacità</b>	<b>1 kg (3, dm<sup>3</sup>)</b>	
<b>Materiale</b>	<b>PET/ALU/PE</b>	<b>Proprietà tecniche del film</b> <b>Saldabilità - ASTM F88-99</b> Resistenza Saldatura (N/15 mm) > <b>37</b> Temperatura Saldatura (°C) <b>180</b> Pressione Saldatura (kPa) <b>230</b> Tempo Saldatura (s) <b>1,5</b>
<b>Colore</b>	<b>ARGENTO</b>	
<b>Valvola</b>		
		<b>Barriera</b> Permeabilità Ossigeno < <b>0,1</b> <b>ASTM D3985-95</b> cc/m <sup>2</sup> /24h (23°C-0% r.h.) Permeabilità vapor d'Acqua < <b>0,1</b> <b>ASTM F1249-90</b> g/m <sup>2</sup> /24h (38°C-90% r.h.)

**COMPOSIZIONE**
**C/LDPE 90**

Materiale	Spessore (µm)	Grammatura (g/m <sup>2</sup> )
	<b>114</b>	<b>122 +/- 8 %</b>
 - POLYESTER	<b>12</b>	<b>17</b>
 - ALUMINIUM	<b>6</b>	<b>16</b>
 - POLYETHYLENE	<b>90</b>	<b>83</b>

**DIMENSIONI (mm)**

		<b>Tolleranza</b>
<b>Larghezza fronte (W)</b>	<b>130</b>	<b>±2,5%</b>
<b>Larghezza soffierto (G)</b>	<b>75</b>	<b>±4,0%</b>
<b>Lunghezza (L)</b>	<b>420</b>	<b>±1,5%</b>





**IMBALLO**

<b>Sacchetti/scatola</b>	<b>450</b>
<b>Scatole/pallet</b>	<b>42</b>
<b>Sacchetti/pallet</b>	<b>18.900</b>
<b>Dimensioni scatola (mm)</b>	<b>435 x 410 x 260</b>
<b>Dimensioni pallet (mm)</b>	<b>1.200 x 1.000 x 150</b>
<b>Peso scatola (kg)</b>	<b>11,1</b>



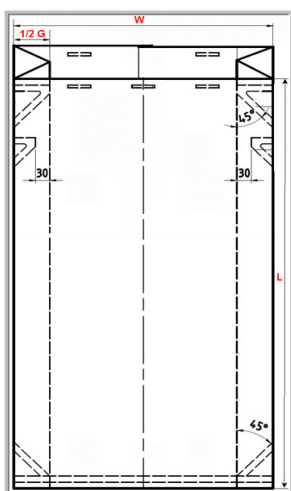
<b>Code</b>	<b>SAR.3000</b>	<b>Description</b> Coffee bag 1kg
<b>Capacity</b>	<b>1 kg (3, dm<sup>3</sup>)</b>	
<b>Material</b>	<b>PET/ALU/PE</b>	<b>Film technical properties</b> <b>Seal Strength - ASTM F88-99</b> Seal strength (N/15 mm) > <b>37</b> Seal Temperature (°C) <b>180</b> Seal Pressure (kPa) <b>230</b> Seal Time (s) <b>1,5</b>
<b>Colour</b>	<b>SILVER</b>	
<b>Valve</b>		<b>Barrier</b> Oxygen Permeability < <b>0,1</b> <b>ASTM D3985-95</b> cc/m <sup>2</sup> /24h (23°C-0% r.h.) Moisture Permeability < <b>0,1</b> <b>ASTM F1249-90</b> g/m <sup>2</sup> /24h (38°C-90% r.h.)

**STRUCTURE**

Material	Thickness (µm)	Weight (g/m <sup>2</sup> )
	<b>114</b>	<b>122 +/- 8 %</b>
 - POLYESTER	<b>12</b>	<b>17</b>
 - ALUMINIUM	<b>6</b>	<b>16</b>
 - POLYETHYLENE	<b>90</b>	<b>83</b>

**DIMENSIONS (mm)**

		<b>Tolerance</b>
<b>Front width (W)</b>	<b>130</b>	<b>±2,5%</b>
<b>Gusset width (G)</b>	<b>75</b>	<b>±4,0%</b>
<b>Length (L)</b>	<b>420</b>	<b>±1,5%</b>


**PACKAGING**

<b>Bags per carton</b>	<b>450</b>
<b>Cartons per pallet</b>	<b>42</b>
<b>Bags per pallet</b>	<b>18.900</b>
<b>Carton dimensions (mm)</b>	<b>435 x 410 x 260</b>
<b>Pallet dimensions (mm)</b>	<b>1.200 x 1.000 x 150</b>
<b>Weight per carton (kg)</b>	<b>11,1</b>



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